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11. (Once Amended) A sprocket for a roller or bushing chain and sprocket system according to claim 10, wherein roots each having a root radius  $r_1$  are defined between adjacent teeth for receiving rollers of a chain, the roots having a constant root diameter  $d_f$ .

12. (Once Amended) A sprocket for a roller or bushing chain and sprocket system according to claim 11, wherein the first flank profile is defined by a tooth flank radius  $r_{e1}$ , the tooth flank radius  $r_{e1}$  varying between a maximum tooth flank radius  $r_{e1}$  max and a minimum tooth flank radius  $r_{e1}$  min, and the second flank profile is defined by a tooth flank radius  $r_{e2}$  different from the tooth flank radius  $r_{e1}$ , the tooth flank radius  $r_{e2}$  varying between a maximum tooth flank radius  $r_{e2}$  max and a minimum tooth flank radius  $r_{e2}$  min.

13. (Once Amended) A sprocket for a roller or bushing chain and sprocket system according to claim 12, wherein the flank profiles between each pair of adjacent teeth have an angle  $\alpha$  between the root radius  $r_1$  and the tooth flank radius, the angle  $\alpha$  varying according to the adjacent flank profiles effective to maintain tangency between each tooth flank radius and root radius  $r_1$ .

14. (Once Amended) A sprocket for a roller or bushing chain and sprocket system according to claim 12, wherein the sprocket comprises teeth having at least a third flank profile, the third flank profile being different from the first and second flank profiles, the first, second, and third flank profiles arranged in a pattern effective to reduce noise generated by contact between the chain and the sprocket.

15. (Once Amended) A sprocket for a roller or bushing chain and sprocket system according to claim 14, wherein the third flank profile is defined by a tooth flank radius  $r_{e3}$  different from

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the tooth flank radius  $r_{e1}$  and the tooth flank radius  $r_{e2}$ , the tooth flank radius  $r_{e3}$  varying between a maximum tooth flank radius  $r_{e3 \text{ max}}$  and a minimum tooth flank radius  $r_{e3 \text{ min}}$ .

16. (Once Amended) A sprocket for a roller or bushing chain and sprocket system according to claim 10, wherein the first and second flank profiles are selected so that the sprocket engages the chain at a different pressure angle for teeth having the first flank profile than for teeth having the second flank profile.

17. (Once Amended) A sprocket for a roller or bushing chain and sprocket system according to claim 10, wherein the sprocket has a constant outer diameter  $d_a$ .

18. (Once Amended) A sprocket for a roller or bushing chain and sprocket system according to claim 10, wherein the first and second flank profiles are selected to maintain a constant chordal pitch between adjacent teeth.

19. (Once Amended) A sprocket for a roller or bushing chain and sprocket system according to claim 10, wherein each tooth has a first side and a second side, the first and second sides for each respective tooth having an identical tooth flank radius  $r_{en}$ .

20. (Once Amended) A method of making a sprocket for a roller or bushing chain and sprocket system, the method comprising:

defining a plurality of teeth disposed about the circumference of the sprocket, the sprocket teeth each having a flank profile;

providing at least a first flank profile and at least a second flank profile, the second flank profile being different from the first flank profile; and

arranging the first and second flank profiles in a pattern effective to reduce noise generated by contact between the rollers or bushings of the chain and the sprocket.

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D1  
D2*

21. A method of making a sprocket according to claim 20, including providing roots between adjacent teeth for receiving rollers of a chain, each root having a radius  $r_1$  and the roots having a constant root diameter  $d_f$ .

22. (Once Amended) A method of making a sprocket according to claim 21, including defining the first flank profile by a tooth flank radius  $r_{e1}$ , the tooth flank radius  $r_{e1}$  varying between a maximum tooth flank radius  $r_{e1}$  max and a minimum tooth flank radius  $r_{e1}$  min, and defining the second flank profile a tooth flank radius  $r_{e2}$  different from the tooth flank radius  $r_{e1}$ , the tooth flank radius  $r_{e2}$  varying between a maximum tooth flank radius  $r_{e2}$  max and a minimum tooth flank radius  $r_{e2}$  min.

25. (Once Amended) A method of making a sprocket according to claim 24, including defining the third flank profile by a tooth flank radius  $r_{e3}$  different from the tooth flank radius  $r_{e1}$  and the tooth flank radius  $r_{e2}$ , the tooth flank radius  $r_{e3}$  varying between a maximum tooth flank radius  $r_{e3}$  max and a minimum tooth flank radius  $r_{e3}$  min.

30. (Once Amended) A sprocket for a roller or bushing chain and sprocket system, the sprocket comprising:

a plurality of teeth disposed about the circumference of the sprocket, the sprocket teeth each having a flank profile;

at least a first flank profile and at least a second flank profile, the second flank profile being different from the first flank profile; and

means for arranging the first and second flank profiles to reduce noise generated by contact between the rollers or bushings of the chain and the sprocket.

31. (Once Amended) A sprocket for a roller or bushing chain and sprocket system, the sprocket comprising:

a plurality of teeth disposed about the circumference of

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the sprocket, the sprocket teeth each having a flank profile; and at least a first flank profile, at least a second flank profile, and at least a third flank profile, the first flank profile being different from the second and third flank profiles and the second flank profile being different from the third flank profile, the first, second, and third flank profiles arranged in a pattern effective to reduce noise generated by contact between the rollers or bushings of the chain and the sprocket.

32. (Once Amended) A sprocket for a roller chain and sprocket system, the sprocket comprising:

a plurality of teeth disposed about the circumference of the sprocket, the sprocket teeth each having a flank profile with a tooth flank radius  $r_e$ , each tooth having first and second sides having an identical tooth flank radius  $r_e$ ;

roots defined between pairs of adjacent teeth for receiving rollers of the roller chain, each root having a root radius  $r_1$ ; and

a plurality of different flank profiles each having a different tooth flank radius  $r_{en}$ , the teeth flank radii varying between a maximum tooth flank radius  $r_{e max}$  and a minimum tooth flank radius  $r_{e min}$ , the different flank profiles arranged in a pattern effective to reduce noise generated by contact between the roller chain and the sprocket by varying the pressure angle at which the roller chain contacts the roots while maintaining a constant root diameter  $d_f$  and a constant addendum circle diameter  $d_a$ .

REMARKS

Attached hereto, and enclosed under separate cover, is a proposed drawing change labeling Figure 1 as being "Prior Art." The Examiner's approval is requested.

Claims 12-15, 19, 22-25, 29 and 32 stand rejected under 35 U.S.C. 112, second paragraph, as being indefinite. Claims 12, 15, 19, 22, 25, 29 and 32 have been amended to address these